

SOUTH PRODUCTION NOTES

February 16, 2015
7-3 Shift Notes

BASF EMPLOYEES

22 Last Recordable
598 Last Lost Time

153 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Si-1624:

Had line blockage issues from powder room to solids hopper. Cleaned out Vac-U-Max HEPA filter and cleared line, but shut down rest of shift (too many bags on floor). Sent email to Kristen and rest of production team to advise that we are out of HEPA filters. Need to assess filter situation and review type of filters used in receiver (too much powder passing through to HEPA).

#1 RC / Si-1624:

Continue feeding material from the extruder. The feed rate has been changed to 225-245. Do not feed the remaining 3 bags of lot 625 rescreen (these are still Lot 625 but are to be held for now, they should have yellow tape around them).

Exhaust to F1

#2 MED line / Cu 0860:

Continue. Only one grab sample is needed per shift. Justin wants to begin running batches 24/7 with the current recipe in the system. Any questions, contact Justin.

#2 RC/ Cu 0860 next:

Continue. Feed was started on day shift Saturday. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 MED/ D-0703:

Continue. Need to manually add extra 10 lbs water to solution. Supposedly made numerous batches with out-of-spec Siral. Four bags dried material roped off – do not feed that material until advised by John Bodmann.

#3 RC / D-0703:

Continue. Using Cutter- It is set at 15. Also, a 5 mesh screen for oversize changed on screener per John Bodmann.

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP done:

Down

NOTE: Auto sampler needs to be repaired while calciner is down.

Exhaust to DC

#5 RC / Cu 0539:

Feeding.

Be sure to get SA for every pallet- more material in docks.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ

Start the feed at 7pm on Saturday. Continue

Do not slam HC-11 elevator inner cage door!

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Hold...Lucas done with vacuum piping repairs/replacement. Pfaudler vacuum arm set-up (nozzles, screen, sock), lid installed, Vacuum pump will not turn on, WOW. New or repaired pump may not happen until middle of week of 2/16/15.

7 Tank Vanadyl Oxalate solution for V 2045:

Totes of Van Oxalate (5) added to 7 tank. Engineer advised that the best time to sample the tank would be on Sunday night/Monday midnight shift and have the sample at the lab Monday morning.

Old Pfaudler / D 1781 LAQ next:

Continue. Pour volumes in the MOD for several lots.

National Dryer: Cleaning

Dryer is pretty clean, GEM is evaluating repair needs for the belt guides. Will probably work on this early next week.

PK Blender Pill Mix will be next:

Lid modification complete. Lining scheduled to be worked on around Feb 23. PK was rinsed but cannot run yet until outlet valve controls are looked at and repaired (work order submitted). Email sent to Greg Menz for repair update. Justin wants up to 18 batches of pill mix made before PK comes down for lining repair, so need the outlet valve repaired in order to get running next week.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 / Cu-1155:

Tower 3 will be loaded with Cu 1152 for Cu 1155 reduction. Raws delivered to pole barn, but will need to wait until out of "Q" before loading. Kristen Kaput should advise when to load. Will need to shake down tower first (no wash down needed).

Tower 6 / DPT-101:

Unloaded and holding, next DPT-101 raws (E-403) scheduled to arrive on Monday.

North Screener / Cu-1155:

Continue setting up screener for Cu-1155

South Screener / DPT-101:

Screening done until next tower load.

#2662 (west) Pill Machine / AI-3917 T 3/16":

Running when manpower available.

#2664 (east) Pill Machine / AI-3917 T 3/16":

Running when manpower available.

TK #2 / V 2010:

Repackaging of lot blends/refires continues...Began Loading on afternoon shift Friday. Any questions or issues, contact Bill Grodecki. We are loading the 2010 blends only...not the 2010 press cake! NOTE: BI Mill repairs to be done by GEM on Monday.

TK #4 / Cu 2508:

Continue loading, unloading and rescreening. DC emptied and have good suction now. Repacks are complete.

Harrop Kiln / Al 3921 next:

Kiln MT and temps coming down. Will hold until advised until several repairs are completed.

Building 27 Belt Filter / 6081:

Will not be running the BV 0307 as we are still having issues with some of the equipment. Will now change over and switch to 6081, possibly running by late next week. Housekeeping done on mids.

Priorities:

- 1) Screen DPT 101
- 2) #1 Line/#1RC
- 3) #2 Line/#2RC
- 4) #5 RC
- 5) Horne Tabletting Machines
- 6) West Pfaudler - Question unanswered on Vacuum Pump issue (do we have a pump, when will we have a pump?)
- 7) East Pfaudler/#6RC
- 8) #4 Tunnel Kiln
- 9) #2 Tunnel Kiln
- 10) Harrop Kiln - Question unanswered (Plating arriving today or Monday?)
- 11) Tower 3 (load when 1st lot of Cu-1152 T is approved)

- 12) #3 MED/#3RC/CTO (No I am not crazy, we just need to be done with D-0703 by Feb 25th)
- 13) South PK (AI Pill Mix)